

PROFILE AT A GLANCE

1	Name of the Concern	:	M/s Foram Packaging Products
2	Status	:	Partnership Firm
3	Date of Establishment	:	09-12-2009
4	Office Address	:	101, Takshashila Apartment, Daman Road, Chala, Vapi – 396191
5	Factory Address	:	Survey No. 62/1, At & Post Orwad, Paria Road, Udwada (R.S.), Taluka - Pardi, District - Valsad
6	Partners	:	Mr. Chirag Arvindbhai Joshi Mrs. Pranali Chirag Joshi
7	Nature of Business	:	Manufacturing of Corrugated Boxes, Corrugated Sheets, Corrugated Liner, etc.

INTRODUCTION

FORAM PACKAGING GROUP founded by Mr. Chirag Joshi and Mrs. Pranali Chirag Joshi in the year 2009 to manufacture corrugated boxes, corrugated sheets, corrugated plate, corrugated liner, Paper Tube etc. At present the group is having two partnership firm's namely Foram Packaging Products and Joy Paper Products, Both the firms are engaged in this business since last 2 years.

BACKGROUND OF PROMOTERS

MR. CHIRAG JOSHI is partner of Foram Packaging Products born in 1975 in Mumbai, Maharashtra. He is a Mechanical Engineer. He migrated to Vapi in the year 2001. Since then he served in Corrugated Box and Paper Tube Manufacturing units for 8 years and gathered adequate experience in all aspects related with quality of paper, printing and large scale manufacture of boxes, designing & proper usage of combination of papers in the manufacturing to ascertain the protection of packed products in respect of stresses & strains during transportation and safety of packed materials.

In the year 2009, he left the job and he started his own business in partnership in the name & style of "Foram Packaging Products". He is in this line of business since last 15 years. He is handling purchase, production and marketing aspects of the unit.

Mrs. Pranali Chirag Joshi is a partner of Forum Packaging Products born in 1980 in Bhiwandi. She is B.Com graduate. After having experience at Bhiwandi, in handling administration and accounts of industrial units under talented Chartered Accountant, She migrated to Vapi in the year 2008 and she started the business in partnership with Mr. Chirag Joshi in the year 2024.

PRODUCT DESCRIPTION (Usage, Availability, Consumption)

FORAM PACKAGING PRODUCTS is mainly involved in the activity of Manufacturing & Supplying of products such as **Corrugated Box, Corrugated Plate, Corrugated Liner, Paper Tube and Corrugated Sheet**. The Company manufactures above products at its factory located at Paria Road, Village Orwad, Taluka Pardi, District Valsad

FIRM'S FACTORY PREMISE:

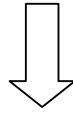
Forum Packaging Product has its own factory premise. Firm has total land of 43560 Sq. Feet. Firm has factory building of approximately 33000 Sq. Feet. Firm has open land of approximately 10560 Sq. Feet.

The Manufacturing process of CORRUGATED BOX is as under:

The raw material used for manufacturing corrugated boxes Kraft Paper, Modified Starch Powder, Printing Ink and Stitching Wire.

PRODUCTION PROCESS CHART

Purchase of Paper Roll, Modified Starch Powder, Printing Ink and G.I. Wire



Quality checking of Kraft Paper on modern electronic machines and adhesive properties of Modified Starch Powder



Production of Intermediate Product called “Corrugated Sheet: with the help of 5 Ply Automatic Corrugation Machine



Slotting and Printing of Corrugated Sheet with the help of Multicolor Printer Slotter Machine (Automatic)



Stitching of Slotted Sheet with the help of Stitching Machine



Bundling of Completed Box

The product is **used** by large number industries like Textile Industries, Pharmaceutical Industries, FMCG Products etc.

The **Raw Material** used for the manufacturing of Corrugated Boxes **Kraft Paper, Modified Starch Powder, Printing Ink and Stitching Wire**. All raw materials are **easily available** in and nearby Vapi which is only 11 Kms away from our plant. There is no shortage of any type of raw material. For special requirements, we purchase from up-country paper mills

and also use imported kraft paper. Availability of both indigenous and imported kraft paper is regular in required quantity.

Regarding transportation, we have taken own three container body tempo so that raw material can be brought to our factory any time as well as finished goods can be delivered within time without relying on any outside transporters.

There is a **very huge Consumption** of the products manufactured by the firm. The reason behind is SouthGujarat &UnionTerritory of Daman & Diu and Dadra & Nagar Haveli. There are number of textile industry, pharmaceutical industries and so many industrial products which are using this type of packaging material.

MANUFACTURING CAPABILITIES

The firm's presently installed production capacity is 4800tones per annum.

REFERENCE FROM EXISTING BANKERS

The Firm's existing bankers are HDFC Bank Ltd, Vapi Town Branch and the firm is having very good banking relationship with them.

LIST OF MACHINERY

Sr. No.	Particulars of Machinery	No. of Machines
1	62" 5 Ply Automatic Corrugated Board Plant	1
2	62" Oblique Type High Speed Corrugation Machine along-with Hydraulic Reel Stand and Sheet Cutter Machine	1
3	46" Oblique Type High Speed Corrugation Machine along-with Hydraulic Reel Stand and Sheet Cutter Machine	1
4	65" X 90 " Single Colour Flexo Printing Machine	1
5	120" Rotary Creasing Machine	1
6	120" Eccentric Slotting Machine	1
7	120" Pesting Machine	2
8	52" Angular Type Box Stitching Machine	1
9	48" Angular Type Box Stitching Machine	1
10	42" Angular Type Box Stitching Machine	1
11	Semi Automatic Two Colour Printer slotter machine with Rotary Die Cutting Attachment	1
12	Automatic Stitching Machine	1
13	Automatic Gluer Machine	1
14	Gum Stirrer with Electric Motor	1

	<u>LIST OF TESTING EQUIPMENTS</u>	
1	Linux Burst Factor Testing Machine for B.F. and B.S. Testing	1
2	Linux Compression Strength Testing Machine for C. S. Testing	1
3	Contech Electronic GSM Testing Machine	1
4	Electronic Weighing Scale - Capacity of 1 Tone	1
5	Electronic Weighing Scale - Capacity of 1 Kg. to 5 Kg.	1
6	RCT Tester	1
7	ECT Tester	1
8	Moisture Tester	1
9	Cob Tester	1

STATUTORY DETAILS AND OBLIGATION:

GSTN:

Firm is registered under Goods & Service Tax Act during the current year since firm has to pay service tax on inward and outward transport. Firm is regular in filing monthly returns and there are no disputed dues against it.

Service Tax No. : 24AACFF2151P1ZG

Firm's Suppliers:

1. Best Paper Mills Pvt. Ltd., Vapi
2. Supreme Kraft Pvt Ltd., Vapi
3. Shree Ajit Pulp & Paper Mills Ltd, Vapi
4. Skywin Paper Industries Pvt Ltd, Surat
5. Shree Varudi Paper Mill, Surat
6. J B Craft Paper Mill LLP, Surat
7. R. R. Paper Products (Supplier of Imported Paper of 45BF), Mota Pondha
8. R A Shaikh Paper Mills Pvt Ltd, Vapi
9. Godavari Pulp & Paper Mills, Nashik

Firm's Customers:

1. Reliance Polyesters Ltd, Silvassa
2. Sanathan Textiles Ltd, Silvassa
3. SRV Polytex Pvt Ltd, Dadra
4. Wiscape Manufacturing Pvt.Ltd.
5. Goldseal Saar-gummi Industries Pvt Ltd, Daman
6. Mahika Packaging India Limited, Daman
7. Nilkamal Limited, Silvassa
8. Shree Polyester Industries Pvt Ltd, Silvassa
9. Flair Writing Industries Ltd, Daman